# 石 英 晶 体 元 件 规 格 书 Quartz crystal specification

提交号(NO):	20200409002	拼	是交日期	月(DEATE):	2020	/04/09		
待承认者:	鹏飞电子(香港)有限公司-晶体事业部							
制品名称:	品名称: 石英晶体谐振器							
制品料号:	SMD-3225-	G12Q5	SA-25	5.0000MI	Нz			
送待承认样	送待承认样:/PCS							
责任担当	Fart.	E	技术	担当		Patiz		
营业担当	余志	又	检定:	担当		李淑梅		
承认者: GKK LIMITED								
承认结果	资材担当	技术担	当	承认担当	<u> </u>	承认评定		
检定问题点	į							

#### **ELECTRICAL SPECIFICATIONS**

#### Standard atmospheric conditions

Unless otherwise specified. The standard range of atmospheric conditions for making measurement and tests are as follow:

Ambient temperature :  $25\pm5^{\circ}$ C Relative humidity:  $40\% \sim 70\%$ 

If there is no doubt the results, measurement shall be made within the following limits:

Ambient temperature :  $25\pm1\,^{\circ}\text{C}$ Relative humidity:  $40\% \sim 70\%$ 

#### Measure equipment

Electrical characteristics measured by S&A 250B or equivalent.

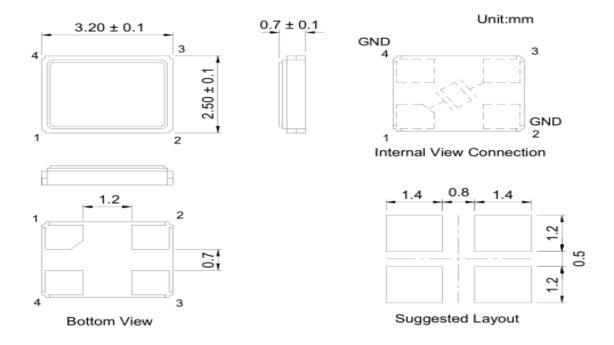
#### Crystal cutting type

The crystal is using AT CUT (thickness shear mode)

	Parameters	SYM	Electrical spec.	UNITS	Notes
1	Nominal Frequency	FL	25.000000	MHz	-
2	Oscillation Mode	-	Fund	-	-
3	Load Capacitance	CL	12	pF	-
4	Frequency Tolerance	-	$\pm 20$	ppm	MAX
5	Frequency Tolerance	-	±30	ppm	Over Operating Temp. Range (Reference 25°C)
6	Operating Temperature	-	-40~+85	$^{\circ}\!\mathbb{C}$	-
7	Aging	-	$\pm 0.5$	ppm	1st Year
8	Drive Level	DL	100	μW	-
9	Effective Resistance Rr	Rr	50	Ω	MAX
10	Shunt Capacitance C0	C0	7.0	pF	MAX
11	Motional Capacitance C1	C1	N/A	fF	-
12	Spurious Response	SPDB	-	dB	The spec. is<-3dB(Max.) Within+/-5000ppm of normial Freq. unless otherwise specified.
13	Insulation Resistance	-	500	ΜΩ	at DC 100V
14	Storage Temperature Range	-	-55∼+125	$^{\circ}$	-
15	Others	-	-	-	-

#### **■ DIMENSION**

- 1. Crystal enclosure seal : Seam Weld
- 2. Crystal enclosure medium: Vacuum



#### **■** MARKING

25.000

MHz

Ref. Purchase Specification

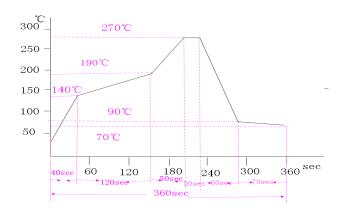
#### ■ SHELF LIFE & STORAGE CONDITIONS

No shipment is allowed by manufactured over 1 year . Storage Conditions:

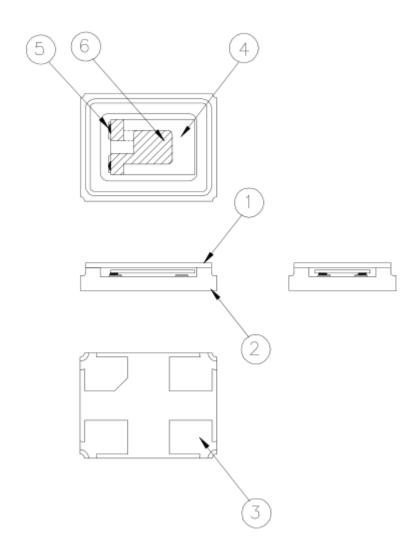
Temp.	Humidity		
25±3℃	40~60%		

#### ■ SUGGESTED REFLOW PROFILE

Total time: 360sec.Max.



### ■ STRUCTURE ILLUSTRATION

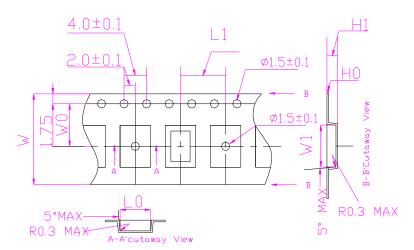


NO	COMPONENTS	MATERIALS	QTY	FINISH/SPECIFICATIONS
1	Cap	Metal (Fe)	1	-
2	Base	Ceramic	1	Color black
3	PAD	Au	4	Tungsten metalize
				+Ni plating
				+Au plating
4	Crystal blank	SiO2	1	-
5	Conductive adhesive	Ag	4	Epoxy resin
6	Electrode	Ag + Cr	2	-

- **■** PACKING: (EIA-481-2)
- Shear strength between cover and carrier tape should be 30-100g.

Leader

— Carrier tape should be folded over three times with no break at all.



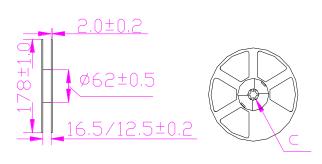
	Dimension Tolerance (mm)						
	W	W0	W1	L0	L1	Н0	H1
3225-8	$8.0 \pm 0.3$	$3.5 \pm 0.1$	3.6±0.1	$2.9 \pm 0.1$	4.0±0.1	$0.3 \pm 0.05$	$1.5 \pm 0.1$

#### REMARK:

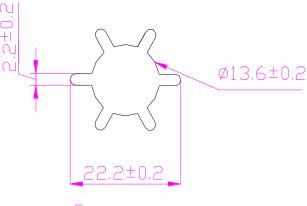
Trailer

160mm(Min)
User direction of feed
Symbol

**Empty Sealed** 



Parts



Unit: mm Standard Reel Quantity is 3,000 pcs per reel.

#### ■ RELIABILITY SPECIFICATIONS

NO	Test Item	Те	Ref.Doc	
1	Drop test	75 cm height, fall freely onto stain	aless plate 3times.	-
2	Mechanical	Device are shocked to half sine	-	
	Shock	axes each 3 times.0.5sec.duration	time.	
3	Vibration	Frequency range	-	
		Amplitude	1.52mm	
		Sweep time	20 minute	
		Pendicular axes each test time	4 hours	
		(Total test time 12 hours)		
4	Solderability	Temperature $255^{\circ}\text{C} \pm 5^{\circ}\text{C}$		-
		Immersing depth	0.5mm minimum	
		Immersion time	$10 \pm 0.5$ seconds	
		Flux	Rosin resin methyl alcohol	
		Solvent (1:4)		
5	Resistance To	Pre-heat temperature	125℃	-
	Soldering	Pre-heat time	60~120sec.	
	Heat	Test temperature	260±5℃	
		Test time	$5\pm 1$ sec.	
6	High Temp.	$+125^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for $1000 \pm 12$ hours		-
	Storage			
7	Low temp.	-40°C $\pm$ 2°C for 1000 $\pm$ 12hours		
	Storage			
8	Thermal	Total 100 cycles of the following t	temperature cycle	-
	Cycles			
		_		
		10	tycle	
			<u> </u>	
		125±3℃ ————		
		25°C		
		\		
		-55±3° +	_	
		30min	30min.	
		101	min.ma×	

## 环境管理物质使用规范

**Specification of the environment-related substances** 

范围 Range			
禁限物质 Banned Substances	产品 Products 最高含量 Maximum concentration	包材 Packing Material 最高含量 Maximum concentration	Test Method
1.镉及镉化合物	<b>ppm(mg/kg)</b> 5	<b>ppm(mg/kg)</b> 5	ICP-AES as per EN1122, method B2001 or other acid digestion.
Cadmium and cadmium compounds 2.铅及铅化合物 Lead and lead compounds	40	100	ICP-AES after as per EPA 3050B or other acid digestion.
3.汞及汞化合物 Mercury and mercury compounds	5	5	ICP-AES after as per EPA 3052 or other acid digestion.
4.六价铬化合物 Hexavalent-Chromium VI (Cr+6)	10	10	As per US EPA 7196A and US EPA 3060A.
5.聚溴联苯 PBB Polybrominated biphenyls	5	5	With reference to USEPA 3540 or USEPA3550. Analysis was performed by LPLC/DAD, LC/MS or GC/MS. (prohibited by 2002/95/EC (RoHS),83/261/EEC, and76/769/EEC)
6.聚溴二苯醚 PBDE Polybrominated diphenyl ethers	5	5	With reference to USEPA3540or USEPA3550. Analysis was performed by HPLC/DAD LC/MS or GC/MS.(prohibited by 2002/95/EC(RoHS), 83/264/EEC, and 76/769/EEC)
7.多氯联苯 (PCB) Polychlorinated biphenyl	5	5	
8.多氯化萘 (PCN) Polychlorinated naphthalene	5	5	
9.氯代烷烃 (CP) Chiorinated paraffin	5	5	
10.其他有机氯化合物 Other chlorinated organic compounds	5	5	
11.其他有机溴化合物 Other brominated organic compounds	5	5	
12.有机锡化合物 (三丁基锡化合物,三苯基锡化合物) Organic tin compounds (Tributyl tin category & Triphenyl tin category )	5	5	
13.石棉 Asbestos	5	5	
14.偶氮化合物 Azo compounds	5	5	
15.甲醛 Formaldehyde	5	5	
16.聚氯乙烯(PVC)以及聚氯乙烯混合物 Polyvinyl chloride (PVC) and PVC blends	No detect	No detect	
17.包装材料中重金属(汞、镉、六价铬、铅、PBB、PBDE)之总量 Heavy metals (mercury, cadmium, lead, Cr+6,PBB and PBDE) in packing materials	N/A	<100	

Lead Free Products are "Directive 2002/95/EC of The European Parliament of 27 January 2003 on the restriction of certain hazardous substances (RoHS) in electrical and electronic equipment" and Sony SS-00259 Compliant.